



MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: **EPOX-A-LEAK - CP-2** (THERMOSET 1136 A)
 Product Use/Class: **ADHESIVE, PART A**

INFORMATION TELEPHONE:
814 868-3611

LORD CORPORATION
111 LORD DRIVE
CARY, NC 27512-8012

TRANSPORTATION EMERGENCY
CALL CHEMTREC: 800 424-9300

NON-TRANSPORTATION EMERGENCY:
814 763-2345

EFFECTIVE DATE: 11/7/2003

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Weight % Less Than</u>	<u>ACGIH TLV- TWA</u>	<u>ACGIH TLV- STEL</u>	<u>OSHA PEL- TWA</u>	<u>OSHA PEL- CEILING</u>	<u>Skin</u>
Crystalline silica	14808-60-7	1.0 %	0.05 mg/m3	N.E.	5 mg/m3	N.E.	N.A.
Phenolic novolac resin	PROPRIETARY	45.0 %	N.E.	N.E.	N.E.	N.E.	N.A.
Resin	PROPRIETARY	20.0 %	N.E.	N.E.	N.E.	N.E.	N.A.

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

3. HAZARDS IDENTIFICATION

*** **EMERGENCY OVERVIEW** ***: White Liquid, with Slight odor. Harmful if absorbed through skin. Overexposure may cause skin, eye, or respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - EYE CONTACT: May cause severe eye irritation.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Mild skin irritant. Repeated or prolonged contact may cause dermatitis. Phenolic novolac resins have been found to have weak skin sensitizing potential; they rarely cause allergic skin response.

EFFECTS OF OVEREXPOSURE - INHALATION: May cause respiratory tract irritation. May cause headache and nausea.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Prolonged exposure to the silica-containing sanding dust of this product could cause long-term lung damage. Crystalline silica is classified by IARC and NTP as a known human carcinogen as a dust. No exposure is expected during application of the product; possible exposure exists if the dried/cured product is sanded. Chronic skin contact may cause dermatitis.

PRIMARY ROUTE(S) OF ENTRY: Skin Contact, Skin Absorption, Inhalation, Ingestion, Eye Contact

4. FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

FIRST AID - INHALATION: Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Give victim one or two glasses of water or milk. Call a physician or poison control center immediately for further instructions. Never give anything by mouth to an unconscious person.

5. FIRE-FIGHTING MEASURES

FLASH POINT: 201 °F, 93 °C
Setaflash Closed Cup

LOWER EXPLOSIVE LIMIT (%): Not Applicable
UPPER EXPLOSIVE LIMIT (%): Not Applicable

AUTOIGNITION TEMPERATURE: N.D.

EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SPECIAL FIREFIGHTING PROCEDURES: Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). Water spray may be ineffective. If water is used, fog nozzles are preferable.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Avoid breathing vapors. Use self-contained breathing equipment. Notify appropriate authorities if necessary. Contain and remove with inert absorbent material. Avoid contact. Keep non-essential personnel away from spill area. Before attempting cleanup, refer to hazard caution information in other sections of the MSDS form.

7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Use with adequate ventilation.

STORAGE: Store only in well-ventilated areas. Keep from freezing. Keep container closed when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits.

RESPIRATORY PROTECTION: Use a NIOSH approved chemical/mechanical filter respirator designed to remove a combination of particulates and organic vapor if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. Observe OSHA regulations (29CFR 1910.134) for respirator use.

SKIN PROTECTION: Use neoprene, nitrile, or rubber gloves to prevent skin contact.

EYE PROTECTION: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

OTHER PROTECTIVE EQUIPMENT: Use disposable or impervious clothing if work clothing contamination is likely. Remove and wash contaminated clothing before reuse.

HYGIENIC PRACTICES: Wash hands before eating, smoking, or using toilet facility. Do not smoke in any chemical handling or storage area. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

BOILING RANGE:	N.A.	VAPOR DENSITY:	Heavier than Air
APPEARANCE:	White	EVAPORATION RATE:	Slower than n-butyl-acetate
PHYSICAL STATE:	Liquid	DENSITY, LB/GL:	13.0500 lb/gal
ODOR:	Slight	SPECIFIC GRAVITY:	1.57 g/cm ³
SOLUBILITY IN H₂O:	Insoluble	pH:	N.A.
FREEZE POINT:	N.D.	ODOR THRESHOLD:	N.D.
VOLATILE BY WEIGHT:	0.0 %	VOLATILE BY VOLUME:	0.0 %
VAPOR PRESSURE:	N.D.		
COEFFICIENT OF WATER/OIL DISTRIBUTION:	N.D.		

(See section 16 for abbreviation legend)

10. STABILITY AND REACTIVITY

CONDITIONS TO AVOID: High temperatures.

INCOMPATIBILITY: Strong acids, bases, and strong oxidizers.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur under normal conditions.

STABILITY: Product is stable under normal storage conditions.

11. TOXICOLOGICAL INFORMATION

PRODUCT LD50 (ORAL)	No Data
PRODUCT LC50 (DERMAL)	No Data
PRODUCT LC50	No Data

12. ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: No Information

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

14. TRANSPORT INFORMATION

This product is NOT REGULATED for non-bulk road shipments. For the most accurate shipping information, refer to your transportation/compliance department regarding changes in package size, mode of shipment or other regulatory descriptors.

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS: AS FOLLOWS -

This product is considered hazardous as defined by 29 CFR 1910.1200 (OSHA HazCom Standard.)

SARA SECTION 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

NONE

TOXIC SUBSTANCES CONTROL ACT:

INVENTORY STATUS

The chemical substances in this product are on the TSCA Section 8 Inventory.

EXPORT NOTIFICATION

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

NONE

16. OTHER INFORMATION

HMS RATINGS - HEALTH: 2* **FLAMMABILITY:** 1 **PHYSICAL HAZARD:** 0

* - Indicates a chronic hazard; see Section 3

VOLATILE ORGANIC COMPOUNDS (Calculated): 0 lb/gal, 0 g/l

LEGEND: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

DISCLAIMER

The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.



MATERIAL SAFETY DATA SHEET

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Product Use/Class: **ADHESIVE, PART B**

INFORMATION TELEPHONE:
814 868-3611

LORD CORPORATION
111 LORD DRIVE
CARY, NC 27512-8012

TRANSPORTATION EMERGENCY
CALL CHEMTREC: 800 424-9300

NON-TRANSPORTATION EMERGENCY:
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EFFECTIVE DATE: 11/7/2003

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Weight % Less Than</u>	<u>ACGIH TLV- TWA</u>	<u>ACGIH TLV- STEL</u>	<u>OSHA PEL- TWA</u>	<u>OSHA PEL- CEILING</u>	<u>Skin</u>
Carbon black	1333-86-4	1.0 %	3.5 mg/m3	N.E.	3.5 mg/m3	N.E.	N.A.
Amine compound	PROPRIETARY	5.0 %	N.E.	N.E.	N.E.	N.E.	N.A.

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

3. HAZARDS IDENTIFICATION

***** EMERGENCY OVERVIEW ***:** Black Viscous Liquid, with Mercaptan odor. Harmful if inhaled. May cause skin and eye burns. May cause allergic skin reaction. May cause respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Eye contact may cause severe eye damage, including vision disturbances, corneal damage, and blindness.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: May be corrosive to skin; contact may cause skin burns. May cause skin sensitization. May cause dermatitis.

EFFECTS OF OVEREXPOSURE - INHALATION: Possible irritation of the respiratory system can occur causing a variety of symptoms such as dryness of the throat, tightness of the chest, and shortness of breath.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed. Ingestion is not an expected route of entry in industrial or commercial uses.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Chronic skin contact may cause dermatitis. IARC has designated carbon black as Group 2B - inadequate evidence for carcinogenicity in humans, but sufficient evidence in experimental animals.

PRIMARY ROUTE(S) OF ENTRY: Skin Contact, Inhalation, Ingestion, Eye Contact

4. FIRST AID MEASURES

FIRST AID - EYE CONTACT: Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

FIRST AID - SKIN CONTACT: Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

FIRST AID - INHALATION: Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. Give victim one or two glasses of water or milk. Call a physician or poison control center immediately for further instructions. Never give anything by mouth to an unconscious person.

5. FIRE-FIGHTING MEASURES

FLASH POINT: 201 °F, 93 °C
Setaflash Closed Cup

LOWER EXPLOSIVE LIMIT (%): Not Applicable
UPPER EXPLOSIVE LIMIT (%): Not Applicable

AUTOIGNITION TEMPERATURE: N.D.

EXTINGUISHING MEDIA: Carbon Dioxide, Dry Chemical, Foam

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

SPECIAL FIREFIGHTING PROCEDURES: Wear full firefighting protective clothing, including self-contained breathing apparatus (SCBA). If water is used, fog nozzles are preferable.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Keep non-essential personnel a safe distance away from the spill area. Avoid breathing vapors. Use self-contained breathing equipment. Notify appropriate authorities if necessary. Avoid contact. Before attempting cleanup, refer to hazard caution information in other sections of the MSDS form. Scoop spilled material into an appropriate container for proper disposal. (If necessary, use inert absorbent material to aid in containing the spill).

7. HANDLING AND STORAGE

HANDLING: Keep closure tight and container upright to prevent leakage. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation.

STORAGE: Store only in well-ventilated areas. Keep container closed when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits.

RESPIRATORY PROTECTION: Use a NIOSH approved air-purifying organic vapor respirator if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. Observe OSHA regulations (29CFR 1910.134) for respirator use.

SKIN PROTECTION: Use neoprene, nitrile, or rubber gloves to prevent skin contact.

EYE PROTECTION: Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

OTHER PROTECTIVE EQUIPMENT: Remove and wash contaminated clothing before reuse.

HYGIENIC PRACTICES: Wash hands before eating, smoking, or using toilet facility. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

BOILING RANGE:	212 °F - 275 °F	VAPOR DENSITY:	Heavier than Air
APPEARANCE:	Black	EVAPORATION RATE:	Not Applicable
PHYSICAL STATE:	Viscous Liquid	DENSITY, LB/GL:	11.8200 lb/gal
ODOR:	Mercaptan	SPECIFIC GRAVITY:	1.42 g/cm3
SOLUBILITY IN H2O:	Insoluble	pH:	N.A.
FREEZE POINT:	N.D.	ODOR THRESHOLD:	N.D.
VOLATILE BY WEIGHT:	0.0 %	VOLATILE BY VOLUME:	0.0 %
VAPOR PRESSURE:	N.D.		
COEFFICIENT OF WATER/OIL DISTRIBUTION:	N.D.		

(See section 16 for abbreviation legend)

10. STABILITY AND REACTIVITY

CONDITIONS TO AVOID: High temperatures.

INCOMPATIBILITY: Strong acids, bases, and strong oxidizers.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide, organic or inorganic nitrogen compounds including traces of hydrogen cyanide.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur under normal conditions.

STABILITY: Product is stable under normal storage conditions.

11. TOXICOLOGICAL INFORMATION

PRODUCT LD50	(ORAL)	No Data
	(DERMAL)	No Data
PRODUCT LC50		No Data

12. ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: No Information

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

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NONE

TOXIC SUBSTANCES CONTROL ACT:

INVENTORY STATUS

The chemical substances in this product are on the TSCA Section 8 Inventory.

EXPORT NOTIFICATION

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

NONE

16. OTHER INFORMATION

HMS RATINGS - HEALTH: 3* **FLAMMABILITY:** 1 **PHYSICAL HAZARD:** 0

* - Indicates a chronic hazard; see Section 3

VOLATILE ORGANIC COMPOUNDS (Calculated): 0 lb/gal, 0 g/l

LEGEND: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

DISCLAIMER

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